

PAINT TYPE Hardener for water borne, two pack polyurethane topcoat.

USE The hardener is for use in the following product type:
TEKNODUR AQUA 3391.

TECHNICAL DATA

Mixing ratio The mixing ratio for the base coat and the hardener is stated on the base label.

The base and hardener are mixed together and stirred mechanically thoroughly before application. The hardener is mixed to the base in one single pour. The stirring time should be at least 5 minutes. Inadequate stirring results in imperfect curing and impaired film properties.
Ready paint should be used within 1½ hour from the mixing procedure otherwise the mixture becomes unfit for use.

DIRECTION FOR USE

Cleaning of equipment When painting equipment used for the application of solvent borne paint is used for water borne paint the equipment should be cleaned carefully:

1. Clean with solvent, e.g. TEKNOSOLV 6220
2. Clean with washing solvent for waterborne paints, e.g. TEKNOSOLV 7090.
3. Rinse with water.

When shifting from water borne to solvent borne paint, the solvents act in reverse order.

Storage Before opening and application the hardener must be temperate.

It is important that the container is closed tightly after use as the hardener reacts to air humidity.

The product must be stored frost-free.

HEALTH AND SAFETY See Safety Data Sheet.

ADDITIONAL INFORMATION Storage: See label.
Store in a tightly closed container.